



# EUACO TREMIE GROUT

## NON-SHRINK UNDERWATER GROUT

### DESCRIPTION

EUACO TREMIE GROUT is specially designed for use in underwater grouting applications. This highly flowable, cement based, non-shrink grout remains in a cohesive, well blended mix when placed or pumped in off-shore concrete repairs.

### PRIMARY APPLICATIONS

- Underwater grouting
- Pier supports
- Underwater concrete structures
- Off-shore rigging

### FEATURES/BENEFITS

- Non-shrink for positive, secure support
- Contains an anti-washout additive to ensure cohesiveness underwater
- No added chlorides
- Highly flowable for easy mixing & pumping
- Rapid strength gain for early support

### TECHNICAL INFORMATION

The following are typical values obtained under laboratory conditions. Expect reasonable variation under field conditions.

PROPERTY	RESULT @ 72°F (22°C)	RESULT @ 50°F (10°C)
Compressive Strength ASTM C 109 Modified see ASTM C 1107 Section 11.5	1 day: 3,200 psi (22 MPa) 3 days: 4,800 psi (33 MPa) 7 days: 6,100 psi (42 MPa) 28 days: 9,000 psi (62 MPa)	1 day: 2,500 psi (17 MPa) 3 days: 3,900 psi (27 MPa) 7 days: 5,200 psi (36 MPa) 28 days: 8,300 psi (57 MPa)
Volume Change ASTM C 1090 & CRD C 621	3 days: +0.04% 7 days: +0.06% 14 days: +0.06% 28 days: +0.08%	3 days: +0.04% 14 days: +0.08% 28 days: +0.08%
Setting Time ASTM C 191	Initial Set: 5 hours Final Set: 7 hours	Initial Set: 12 hours Final Set: 18 hours

**Appearance:** EUACO TREMIE GROUT is a free flowing powder designed to be mixed with water. After mixing and placing, the color may initially appear much darker than the surrounding concrete. While this color will lighten substantially as the concrete cures and dries out, the grout may always appear somewhat darker than the surrounding concrete.

### PACKAGING/YIELD

EUACO TREMIE GROUT is packaged in 50 lb (22.7 kg) bags. Yield is approximately 0.45 ft<sup>3</sup> (.013 m<sup>3</sup>) of flowable grout when mixed with 1.2 gal (4.5 L) of water. (Also available in bulk bags).

### SHELF LIFE

6 months in original, unopened package.

## SPECIFICATIONS/COMPLIANCES

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- Meets the requirements of CRD C 621, Corps of Engineers specification for non-shrink grout
- Shows positive expansion when tested in accordance with ASTM Specification C 1090, Standard Test Method for Measuring Changes in Height of Cylindrical Specimens from Hydraulic-Cement Grout
- Meets the performance requirements of ASTM C 1107, combination volume adjusting grout standard specification for packaged, dry, hydraulic-cement grout (non-shrink)

## DIRECTIONS FOR USE

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**Surface Preparation:** All concrete surfaces should be clean, sound and free of surface scaling and any material which may interfere with bond.

**Mixing:** Approximately 1.2 gal (4.5 L) of water will be required to produce a flowable consistency. EUCO TREMIE GROUT should not be placed at a fluid consistency. Mechanically mix for a minimum of 3 minutes then place the grout. For placements where the clearance is beyond 5" (12.7 cm), EUCO TREMIE GROUT may be extended with up to 20 lb (9.1 kg) of 3/8" (9.5 mm) pea gravel per 50 lb (22.7 kg) bag.

**Placing:** After mixing, grout may be pumped into place. EUCO TREMIE GROUT should be placed continuously.

**Curing:** No special curing is required when product is placed under water. Air exposed surfaces may be coated with a curing compound if hot, dry conditions exist.

## CLEAN-UP

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Clean tools and equipment with water before the material hardens.

## PRECAUTIONS/LIMITATIONS

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- Store materials in a dry place.
- Do not add admixtures or fluidifiers.
- Keep exposed portions of the grout from freezing until a minimum strength of 4,000 psi (27.6 MPa) is reached.
- Rate of strength gain is significantly affected at temperature extremes.
- In all cases, consult the Safety Data Sheet before use.

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