



Planitop® 18

Very Rapid-Hardening Repair Mortar



DESCRIPTION

Planitop 18 is a very rapid-hardening repair mortar that exhibits high early strength and provides quick return to service.

FEATURES AND BENEFITS

- Open to traffic in as little as 1 hour
- Can be coated in less than 4 hours
- Depth of 1/2" to 2" (12 mm to 5 cm) neat, up to 8" (20 cm) extended
- Contains a corrosion inhibitor
- Shrinkage-compensated

INDUSTRY STANDARDS AND APPROVALS

- Meets or exceeds the requirements of ASTM C928, R3

WHERE TO USE

- For interior and exterior applications
- Horizontal repairs
- Bridge decks
- Parking garages
- For joint repair of concrete floors

Consult MAPEI's Technical Services Department for installation recommendations regarding uses not listed.

LIMITATIONS

- Only use at between 32°F and 95°F (0°C and 35°C). Refer to the American Concrete Institute (ACI) for cold-weather or hot-weather application guidelines.
- Do not overmix or overwork *Planitop 18*.
- Do not use *Planibond*® 3C as a bonding agent for *Planitop 18*.

SURFACE PREPARATION

- Concrete surface must be clean, sound and free of loose particles, efflorescence, paints, tars, grease, asphaltic materials, bond breakers, curing compounds, wax and any foreign substances or any conditions that might affect proper bonding of the product, resulting in possible cracking and altered product performance.
- Saw-cut the perimeter of the repair area into a square with a minimum depth of 1/2" (12 mm).
- Mechanically profile and prepare concrete surfaces by engineer-approved methods in accordance with the most current ICRI 310.2R guidelines, CSP #5 or greater.
- Ensure that the concrete substrate is saturated surface-dry (SSD) before installing *Planitop 18*.
- Ensure that all exposed reinforcing steel is prepared in accordance with the most current ICRI 310.1 guideline and coated with either *Planibond 3C* or *Mapefer*™ 1K.



MIXING

Before product use, take appropriate safety precautions. Refer to the Safety Data Sheet for details.

1. *Planitop 18* requires 2.5 to 3 U.S. qts. (2.37 to 2.84 L) of water per 50-lb. (22.7-kg) bag.
2. Into a clean mixing container, pour 3/4 of the required water.
3. Slowly add the full bag of *Planitop 18* into the mixing container while mixing with a drill and appropriate mixer.
4. Mix for 2 to 3 minutes. *Planitop 18* will initially appear to be dry during mixing. While mixing, add the remaining water and mix to a smooth, homogenous consistency. Do not add more than 3 U.S. qts. (2.84 L) of water.
5. For an extended mixture, add up to 40 lbs. (18.1 kg) of washed, SSD 3/8" (10 mm) pea gravel while mixing.

PRODUCT APPLICATION

Read all installation instructions thoroughly before installation.

1. Ensure that the prepared concrete is SSD before the application.
2. Apply a scrubcoat of mixed *Planitop 18*.
3. Use a float to install *Planitop 18* as a repair mortar, by working it into the scrubcoat before the scrubcoat dries out. Work from the center of the repair to the outer edge.
4. Finish similarly to the surrounding concrete.

CURING

- Protect *Planitop 18* from high winds and direct sunlight during curing.
- Protect *Planitop 18* with wet burlap for at least 1 hour after placement.
- Protect *Planitop 18* from freezing for at least 12 hours after placement.
- Alternatively, apply a water-based curing compound conforming to ASTM C309.

CLEANUP

- Immediately clean tools and equipment with water before the material hardens. Hardened material must be mechanically removed.

Product Performance Properties at 73°F (23°C) and 50% relative humidity

Laboratory Tests	Results
Compressive strength – ASTM C109 (CAN/CSA-A5)	
1 hour	> 2,500 psi (17.2 MPa)
2 hours	> 5,500 psi (37.9 MPa)
1 day	> 7,800 psi (53.8 MPa)
28 days	> 9,400 psi (64.8 MPa)
Flexural strength – ASTM C348 (CAN/CSA-A23.2-8C)	
1 day	> 700 psi (4.83 MPa)
28 days	> 850 psi (5.86 MPa)
Modulus of elasticity – ASTM C469	
28 days	> 3.71 x 10 ⁶ psi (25.6 GPa)
Mortar flow – ASTM C109	
5 minutes	> 100%
Bond strength – ASTM C882 (modified)	
1 day	> 2,400 psi (16.6 MPa)
28 days	> 3,000 psi (20.7 MPa)
Length change – ASTM C157 (modified C928)	
28 days, water-cured	+0.05% (max. +0.06%)
28 days, air-cured	-0.06% (max. -0.08%)
Freeze/thaw resistance – ASTM C666-A (CAN/CSA A23.2-9B), 300 cycles	
	> 99% durability factor
Scaling resistance – ASTM C672 (CAN/CSA A23.2-16C)	
50 cycles	0 rating, no scaling
Permeability to chlorides – ASTM C1202 (AASHTO T277)	
28 days	Very low – < 1,000 coulombs
VOCs (Rule #1168 of California's SCAQMD)	
	0 g per L

Shelf Life

Shelf life	1 year when stored in original, unopened packaging at 73°F (23°C)
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Application Properties

Minimum depth of repair	
Neat	1/2" (12 mm)
Extended	2" (5 cm)
Maximum depth of repair	
Extended	8" (20 cm)
Initial set – ASTM C191	> 12 minutes
Final set – ASTM C191	≤ 30 minutes

Packaging

Size
Bag: 50 lbs. (22.7 kg)

Approximate Coverage* per 50 lbs. (22.7 kg)

Mixture type	Yield
Neat	0.42 cu. ft. (0.012 m ³)
Extended by 80%	0.64 cu. ft. (0.018 m ³)

* Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to substrate conditions and setting practices.

Planitop[®] 18



Refer to the SDS for specific data related to health and safety as well as product handling.

For information on MAPEI's commitment to sustainability and transparency, as well as how MAPEI products may contribute to green building standards and certification systems, contact sustainability_USA@mapei.com (USA) or sustainability-durabilite@mapei.com (Canada).

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We proudly support the following industry organizations:



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